



ORDERING INFORMATION

Product Series

VSN	Economy Sampling Valve	
VSA	Aseptic Sampling Valve	
VSB	Plug Type Sampling Valve	
VSC	Aseptic Sampling Valve	
VSM	Diaphragm Type Sampling Vavle	
VSY	Yogurt Sampling Valve	
VSW	Perlick Style Sampling Valve	

Item No.

01	Model No.01
02	Model No.02
03	Model No.03

Operation *For VSA & VSC only

Manual Operated			
M1	Manual Operated		
M2	Manual Operated		
	SS Pneumatic Actuator Operated		
NC	Normally Close		
NO	Normally Open		
AA	Air to Air		

Connection

W	Weld
С	Clamp
М	Male Thead
F	Female Thread

Valve Body *For VSA & VSC only

11	1pc Hose Place
21	1pc Welding End
31	1pc Mini Tri-Clamp 25.2mm
41	1pc Hose Adaptor
12	2pcs Hose Place
22	2pcs Welding End
32	2pcs Mini Tri-Clamp 25.2mm
42	2pcs Hose Adaptor

Body Material

Seal Material *Except VSB

1	Silicon
2	EPDM
3	Viton
4	NBR
5	PTFE

SS304

SS316L

4

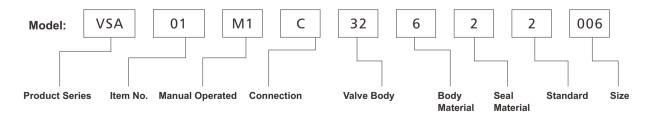
Standard

1	3A
2	DIN11850
1	BSPT Thread
2	NPT Thread
3	BSP Thread

Size

DIN 11850		
025	DN25	
032	DN32	
040	DN40	
100	DN100	
	3A	
100	1"	
150	1.5"	
200	2"	
400	4"	

Ordering Information:



Example: Aseptic Sampling Valve with Turn Knob, Clamp body with 2pcs Mini Tri-Clamp 25.2mm, SS316L, EPDM seat seal, DN6

SAMPLING VALVE

Economy Sampling Valve VSN Series

Material: SS304/SS316L Size: 1/2"-1.5 or DN10-DN40

Seat Seal: PTFE
O-ring Seal: FPM
Max. Temperature: 120°C
Max. Pressure: 10Bar



Diaphragm Type Sampling Valve

VSM Series

Material: SS304/SS316L Size: 1/2" or DN15 Seal: EPDM

Working Temperature:

-0°C to +110°C Max. Pressure: 6Bar



Yogurt Sampling Valve

VSY Series

Material: SS304/SS316L

Size: 1.5" Seat Seal: PTFE

Max. Temperature: 120°C Max. Pressure: 10Bar



Aseptic Sampling Valve

VSA01 Series

Material: SS304/SS316L Size: DN6, DN10, DN25 Seal: Silicon, EPDM, PTFE Max. Pressure: 6Bar



Aseptic Sampling Valve VSA02 Series

Material: SS304/SS316 Size: DN6, DN10, DN25 Seal: Silicon, EPDM Max. Pressure: 6Bar



Aseptic Sampling Valve

VSC Series

Material: SS304/SS316L Size: DN6, DN8, DN10, DN15

Seal: PTFF

Max. Pressure: 6Bar



Plug Type Sampling Valve VSB Series Material: SS304/SS316L

Size: 1/2"-2" or DN15-DN50 Max. Pressure: 2Bar



Sampling Valve VSW Series

Material: SS304/SS316L Size: 1/4"-1.5" or DN10-DN40

Seat Seal: Silicon, EPDM



Liquid Level Gauge TLA Series

Material: AISI 304/316L Size: 1"-1.5" or DN25-DN40

Working Pressue: -10℃ to 120℃

Max. Pressure: 10Bar



Liquid Level Gauge with Sampling Function TLB Series Material: AISI 304/316L

Size: 1"-1.5" or DN25-DN40 Working Pressue:

-10°C to 120°C Max. Pressure: 10Bar





ECONOMY SAMPLING VALVE VSN Series

CONCEPT

VSN Sampling Valves are used in piping systems or on tanks for sampling. It is used for low viscosity materials, such as water, beer, wine, fluid milk and so on. It also can be assembled at the bottom of the tank or pipeline to drain away the remains.



DESIGN AND FEATURES

- With hose adaptor outlet
- Handle in handwheel or ellipse
- End connection: Weld, Clamp, Thread

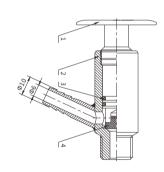
MATERIAL

Valve Body: SS304 or SS316L Valve Shaft: SS304 or SS316L

Seat Seal: PTFE

O ring Seal: FPM per FDA 177.2600

ASSEMBLY DRAWING



Item	Description	Material	Qty
1	Valve Shaft	1.4301/1.4404	1
2	Valve Body	1.4301/1.4404	1
3	O ring Seal	FPM*	2
4	Seat Seal	PTFE	1

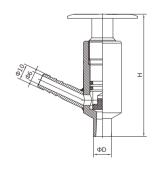
^{*} O ring seal Material Option: Silicon, EPDM, FPM

TECHNICAL DATA

Max. Temperature: 120 degree C

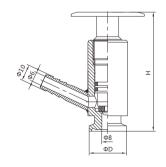
Max. Pressure: 10 Bar

Size Available: 1/2"-1.5" or DN10-DN40



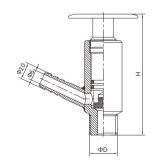
WELD SAMPLING VALVE

Model No	Size	D	Н
VSN01W451050	1/2"	12.7	89
VSN01W451075	3/4"	19.1	89
VSN01W451100	1"	25.4	89



CLAMP SAMPLING VALVE

Model No	Size	D	Н
VSN01C451050	1/2"	25.2	89
VSN01C451150	1.5"	50.5	89



THREAD SAMPLING VALVE

Model No	Size	G	Н
VSN01M453038	3/8"	BSP 3/8"	89
VSN01M453050	1/2"	BSP 1/2"	89
VSN01M453075	3/4"	BSP 3/4"	89

DIAPHRAGM TYPE SAMPLING VALVE VSM Series

CONCEPT

VSM Diaphragm type Sampling Valve is a process line accessory to be used for clear or viscous liquid products. It is designed to meet the need to take samples from liquid process installations in the food, chemical, pharmaceutical, cosmetics and biotechnology industries as well as all other sectors requiring sanitary type equipment.



OPERATING PRINCIPLE

VAM Diaphragm type Sampling Valve is both reliable and easy to use. The sample is obtained by turning the control screw to detach the membrane from its seat so as to allow the fluid to enter the outlet pipe. It is designed to be flame sterilised. No tools are needed to maintain the valve, unscrewing the knurled mating head gives direct access to the membrane.

MATERIAL

Valve Body: SS304/SS316L

Membrane: EPDM per FDA 177.2600

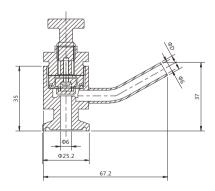
OPTIONS

- Membrane material in EPDM, VMQ, FPM per FDA 177.2600
- Two smooth or threaded outlets for CIP sanitation or steam sterilisation.

TECHNICAL DATA

Finish: Semi-bright Max. operating pressure: 6Bar(87psi) Working temperature range: $-0^{\circ}C$ to $+110^{\circ}C$.

Inlet Connection: Weld/ Tri clamp/ Thread



CLAMP DIAPHRAGM TYPE SAMPLING VALVE MODEL NO.: VAM01C21050



YOGURT SAMPLING VALVE VSY Series

CONCEPT

VSY Yogurt Sampling Valves are used to treat high viscosity materials, such as yoghourt, syrup, ice cream, etc. The valve is normally closed design, it will open when pushing the handle and will return to nominal close position automatically by spring.

Metal to metal tapered seat plug design guarantees there is no retention and is easy to clean.

The valve seat opens inside so that it can avoid opening by accident due to much pressure in the pipe.



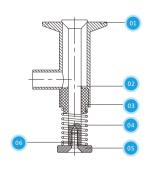
- High viscosity products
- Large samples of medium viscosity products.
- Product containing solid particles up to 1/4" in diameter

TECHNICAL DATA

Max. Temperature: 120 degree C

Max. Pressure: 10 Bar Size Available: TC 1.5"

CLAMP YOGURT SAMPLING VALVE



Item	Name	Material	QTY
1	Valve Body	SS304/SS316L	1
2	Valve Shaft	SS304/SS316L	1
3	Seat Seal	PTFE	1
4	Spring	SS304	1
5	Handwheel	SS304	1
6	Lock Bolt	SS304	1



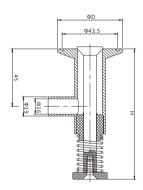
APPLICATIONS

- Syrup
- Cream and lotions
- Honey
- Ketchup
- Ice cream
- And much more
- Yogurt

MATERIAL

Valve Body: SS304 or SS316L Valve Shaft: SS304 or SS316L

Seat Seal: PTFE



YOGURT SAMPLING VALVE

Model No	Size	Н	D
VAY01C451150	1.5"	120	50.5

ASEPTIC SAMPLING VALVE VSA Series

CONCEPT

VSA Aseptic Sampling Valve are measured and designed for sampling medium viscosity products with about 0-1,000cP in viscosity and with particles up to 3mm in diameter. Such as Unprocessed Milk, Medical solutions, Filtered and unfiltered beer, Perfume, Creams and lotions, and much more.



VSA aseptic sampling valves come with a variety of valve bodies and heads that fit most situations.

The bodies come with welded or clamp connection.

The heads come with different operations and membranes.

TECHNICAL DATA

Temperature range of EPDM: -10°C to 120°C

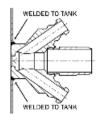
Max. working pressure: 6Bar(87psi)

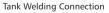
MATERIAL

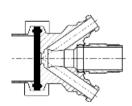
Valve Body: SS304 or SS316L Valve Head: SS304 or SS316L

Membrane: Silicon, EPDM per FDA 177.2600

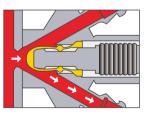
CONNECTION WAY



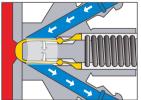




Clamp Connection



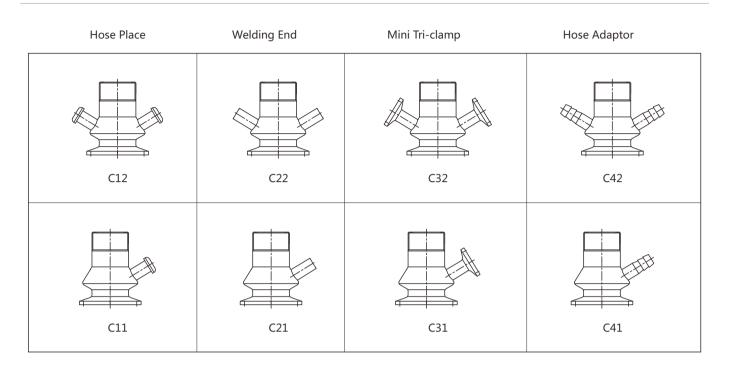
Opening valve, sampling operating structure

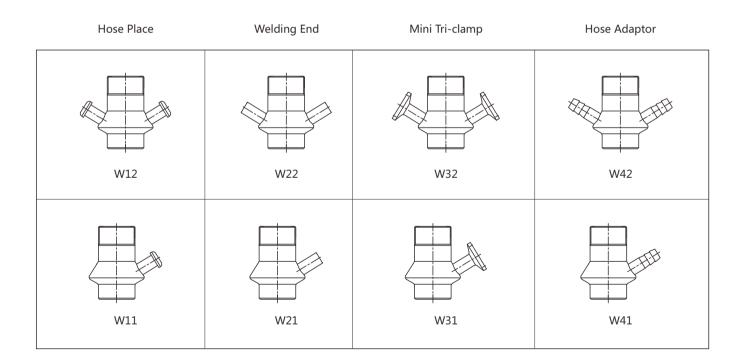


Closing valve, sterilization operating structure

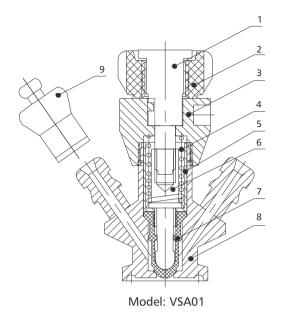


VALVE BODY

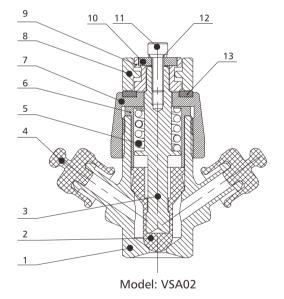




ASSEMBLY DRAWING



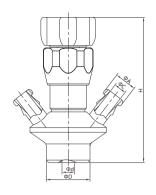
Item	Description	Material	Qty
1	Valve Stem	SS304/SS316L	1
2	Hand Wheel	ABS	1
3	Nut	SS304	1
4	Spring	SS304	1
5	Locating Bush	SS304/SS316L	1
6	Valve Spool	SS304/SS316L	1
7	Membrane	Silicon*	1
8	Valve Body	SS304/SS316L	1
9	Inlet/Outlet Bush	EPDM	2



Item	Description	Material	Qty
1	Valve Body	SS304/SS316L	1
2	Membrane	Silicon*	1
3	Valve Stem	SS304/SS316L	1
4	Inlet/Outlet Bush	EPDM	2
5	Spring	SS304	1
6	Spring Bushing	SS304	1
7	Nut	SS304	1
8	Level Handle	SS304	1
9	Handle Seat	SS304	1
10	Spacer	SS304	1
11	Hexagon socket	A2-70	1
12	Seat Seal	A2-70	1
13	Seal	PTFE	1

^{*} Membrane Material Option: Silicon, EPDM

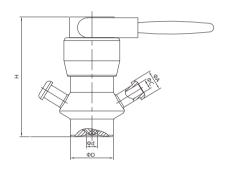




WELD SAMPLING VALVE WITH TURN KNOB

Model No	Size	d	D	А	С	Н
VSA01M1W12612006	DN6	4	28	9.5	3	68
VSA01M1W12612010	DN10	8	28	14	7	93

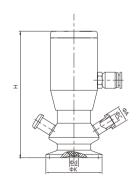
^{*}Model No basic on Silicon seal



WELD SAMPLING VALVE WITH LEVEL HANDLE

Model No	Size		D	А	С	
VSA02M2W12612010	DN10	8	30	14	7.2	84

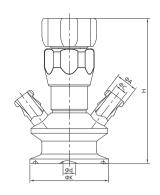
^{*}Model No basic on Silicon seal



PNEUMATIC CLAMP SAMPLING VALVE

Model No	Size	d	K	А	С	
VSA02NCC12612010	DN10	8	25.2	14	7.2	128
VSA02NCC12612025	DN25	8	50.5	14	7.2	128

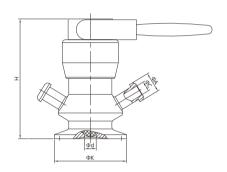
^{*}Model No basic on Silicon seal



CLAMP SAMPLING VALVE WITH TURN KNOB

Model No	Size	d	K	А	С	Н
VSA01M1C12612006	DN6	4	25.2	9.5	3	68
VSA01M1C12612010	DN10	8	50.5	14	7	93

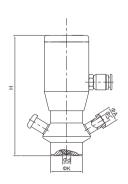
*Model No basic on Silicon seal



CLAMP SAMPLING VALVE WITH LEVEL HANDLE

Model No	Size		K	А	С	
VSA02M2C12612010	DN10	8	25.2	14	7.2	84
VSA02M2C12612025	DN25	8	50.5	14	7.2	84

*Model No basic on Silicon seal



PNEUMATIC WELD SAMPLING VALVE

Model No	Size		K	А	С	
VSA02NCW12612010	DN10	8	28	14	7.2	128
VSA02NCW12612025	DN25	8	30	14	7.2	128

^{*}Model No basic on Silicon seal

ASEPTIC SAMPLING VALVE VSC Series



CONCEPT

Aseptic sampling valves are measured and designed for sampling, medium viscosity products with about 0-1,000cP in viscosity and with particles up to 3mm in diameter. Such as Unprocessed Milk, Medical solutions, Filtered and unfiltered beer, Perfume, Creams and lotions, and much more.

DESIGN AND FEATURES

- Available Sizes: DN6, DN8, DN10, DN15
- End Connections: Tank Weld, Tri-Clamp or on request

TECHNICAL DATA

Temperature range of PTFE: 0 to 150°C / 32 to 302°F

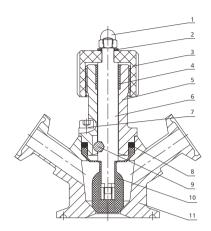
Max. Working Pressure: 6Bar (87Psi)

MATERIAL

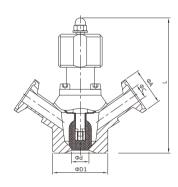
Body: SS316L Membrane: PTFE

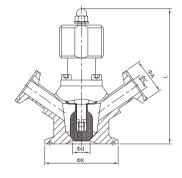


ASSEMBLY DRAWING



Item	Description	Material	Qty
1	Hexagon Nut	SS304	1
2	Flat Ring SS304		1
3	Hand Wheel	POM	1
4	Bushing	ABS	1
5	Support	SS304	1
6	Shaft	SS304	1
7	Bolt	SS304	4
8	O-Ring	Silicon *	1
9	Ball Bearing	SS304	1
10	Membrane	PTFE	1
11	Valve Body	SS304/SS316L	1





WELD SAMPLING VALVE

Model No	Size	d	D1	А	С	L
VSC01M1W32652008	DN8	8	28	25.2	5	85
VSC01M1W32652010	DN10	9.5	28	25.2	9.5	93

CLAMP SAMPLING VALVE

Model No	Size	d	K	А	С	L
VSC01M1C32652008	DN8	8	25.2	25.2	5	85
VSC01M1C32652010	DN10	9.5	50.5	25.2	9.5	93

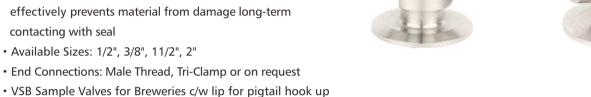
PLUG TYPE SAMPLING VALVE **VSB Series**

CONCEPT

VSB series sampling valves with plug are designed for food, beverage, pharmaceutical, chemical and brewery industries.

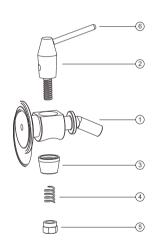
DESIGN AND FEATURES

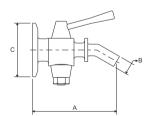
- VSB series sampling valves with metal sealing, can



TECHNICAL DATA

Max. Working Pressure: 2Bar (29Psi)

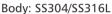


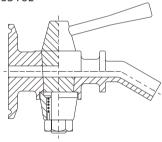


CLAMP PLUG TYPE SAMPLING VALVE

Model No	Size	А	В	С
VSB01C41150	11/2"	83	11	50.5
VSB01C41200	2"	83	11	64

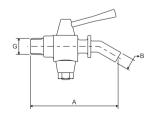
MATERIAL





Exploded view

Item	DESCRIPTION	MATERIAL
1	BODY	AISI 304
2	PLUG	AISI 304
3	SPRING HOUSING	AISI 304
4	SPRING	AISI 304
5	NYLOCNUT	AISI 304/NYLON
6	HANDLE	AISI 304



BSP MALE PLUG TYPE SAMPLING VALVE

Model No	Size	А	В	G
VSB01M43050	1/2"	83	11	G1/2"
VSB01M43038	3/8"	83	11	G3/8"



SAMPLING VALVE VSW Series

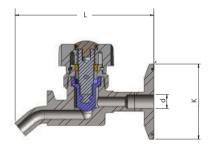
CONCEPT

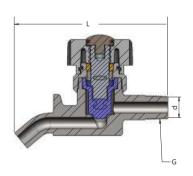
VSW sample valve offers a truly hygienic design. EPDM seats ensure positive seal and ears allow for pigtail hook up. Replaceable seat assembly and 304ss construction makes for a long term sanitary solution for tank or process sampling requirements.



DESIGN AND FEATURES

- Positive Travel Stop prevents over closing the valve to increase seat life
- Stainless Steel Cap
- Red Silicone "O" Ring indicates when valve is open and provides positive seal when closed.
- Seat Cap Available in FDA approved EPDM (STD) or Silicone
- Pressure Rating 150 P.S.I.G.
- · With lip for pigtail hook up





CLAMP SAMPLING VALVE

Model No	Size	d	K	L
VSW01C421050	1/2"	9.3	25.2	91
VSW01C421150	11/2"	9.3	50.5	91

NPT MALE SAMPLING VALVE

Model No	Size	d	G	L
VSW01M422025	1/4"	9.3	NPT.1/4"	85
VSW01M422038	3/8"	9.3	NPT.3/8"	85

LIQUID LEVEL GAUGE TLA & TLB Series

CONCEPT

Liquid level gauges are used to determine the level of a liquid in a process tank. Liquid level gauge calibration is used to ensure proper readings are obtained when using level gauges.

DESIGN AND FEATURES

• Size Available: 1/2", 3/4"

• Connection Available: Male Thread, Tri-clamp

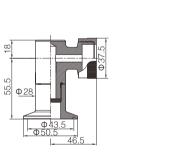
• Suitable for OD 19mm Glass

TECHNICAL DATA

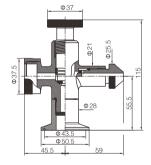
Max. Pressure: 10Bar Min. Pressure: Vacuum

Working Temperature: -10°C to 120°C Body Material: AISI 304/ 316L

Seal Material: Silicon per FDA 177.2600



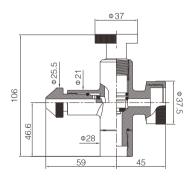
Level Gauge Model: TLA01C411150



Tri-Clamp Level Gauge with Sampling Valve
Model: TLB01C411150







Weld Level Gauge with Sampling Valve
Model: TLB01W412025



ANGLE SEAT VALVE VGN Series

APPLICATION

Angle seat valves are used in applications in which absolute purity of the medium cannot be ensured, in which highly viscous media are to be controlled or in steam applications, such as:

- Beer& Drink Filling Machinery
- Textile Printing& Dyeing
- Gas Industry
- Pharmacy& Medical Equipment
- Chemical Industry
- Disinfection
- Frothing Equipment
- Water/Sewage Disposal



TECHNICAL DATA

Fluid Pressure: Max 1.6MPa (232psi)
Control Pressure: 0.3-0.8MPa (43.5-116psi)

Media Temperature: $-10^{\circ}\text{C-}+180^{\circ}\text{C}$ Ambient Temperature: $-10^{\circ}\text{C-}+55^{\circ}\text{C}$

Body Material: CF8M(SS316),CF8(SS304)

Seals Material: PTFE

Actuator Material: PA polyamide, CF8 (SS304)

Operation: Normally Closed, Normally Open,

Double-acting or Manually

Connection End: Female, Weld, Tri-clamp,

Flanged or on request

Available Size: DN10- DN100

Option: Proximity Switch, Selenoid Valve,

Manual Travel Limit

ADVANTAGES

- High Flow Rate, Low Resistance, No Water-Hammer
- Y-type Shape Enlarged The Flowing Section, Which Could Raise The Flux By 30% And Make Flow More Smooth
- High Cycle Life Compared To Ball Valves
- Which Help The Stem Adjust And Lubricate Itself Automatically
- Installation: Any position

